Optimal Policies of Recycling, Storage and Disposal of

Industrial Waste

Graduate: Keng-Liang Tsai

Advisor: Dr. Chi-Yang Tsai

Department of Industrial Engineering and Management

Yuan-Ze University

Abstract

In recent years, industries are paying more attention to environmental issues

thanks to the rise of global environmental awareness. This research considers the roles

of waste recycling and disposal companies in the green supply chain, and studies the

issues of how to effectively process and recycle waste from industries.

This research develops three models (one-piece processing model, whole-lot

processing model and two-stage processing model) based on various processes of

industrial waste. Capacity utilization of processing waste, profits from recycled

valuables, constant and processing time-dependent recycle rates are considered. Two

strategies, multiple waste disposal cycles and multiple recycling cycles, are developed.

Formulas for optimal recycling quantity and waste disposal cycle that minimize total

costs are derived. Results from numerical experiment show how recycle rates affect

optimal waste recycling and waste disposal cycles and how profits from recycled

valuables influence optimal recycling quantity. Finally, the subject of investing on the

improvement of recycle rate is addressed. Through experiment, it can be observed that

optimal investment strategies and resulting total costs are varied in various scenarios.

The findings from this research can serve as valuable reference in quickly making

correct investment alternatives.

Keywords: Waste disposal, Waste recycling, Non-linear recycle rate